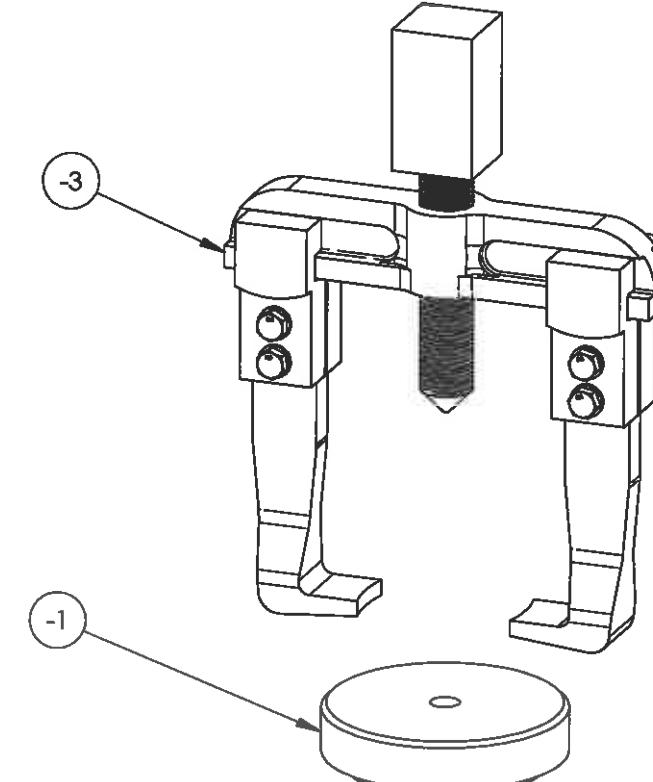
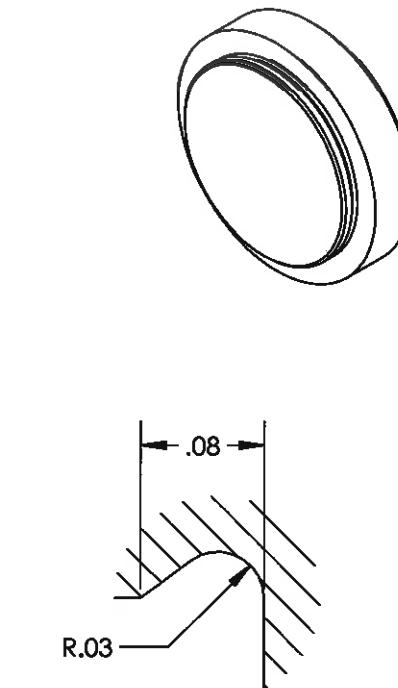
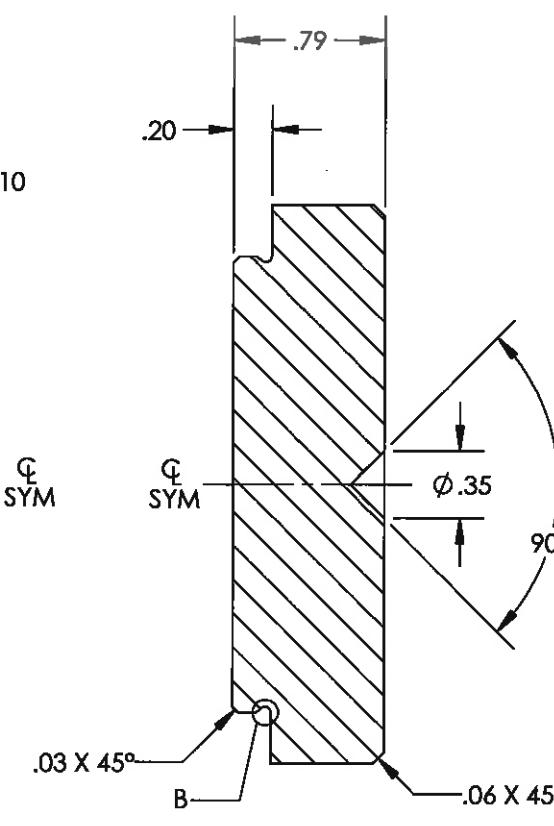
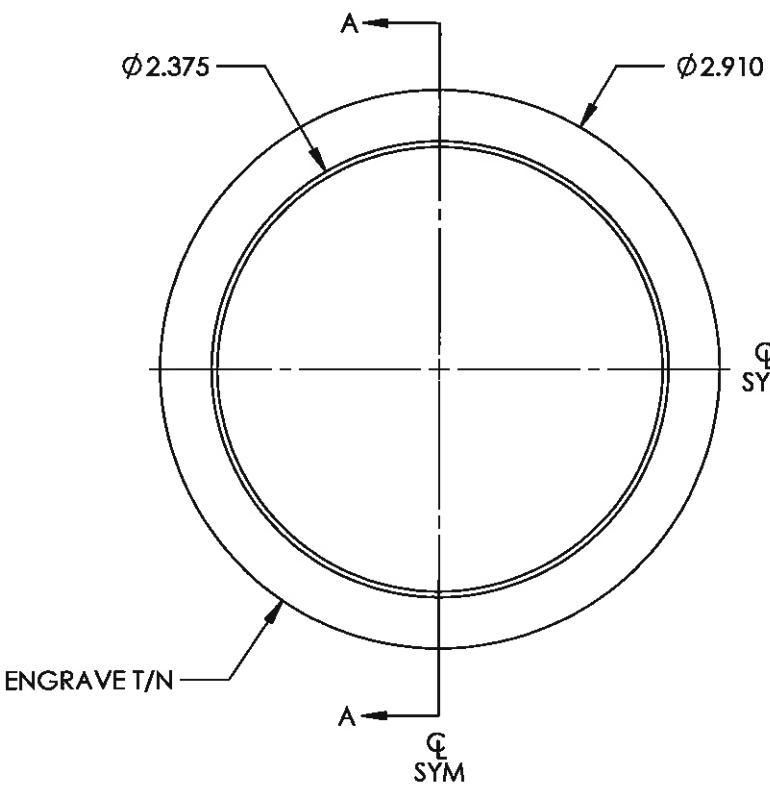


<p style="font-size: 8pt; margin: 0;">This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.</p>																																																																																																	
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	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.																																																																																								
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ASSY -3	N/A	DATE	03/12/2018		SHEET 1 OF 7																																																																																												

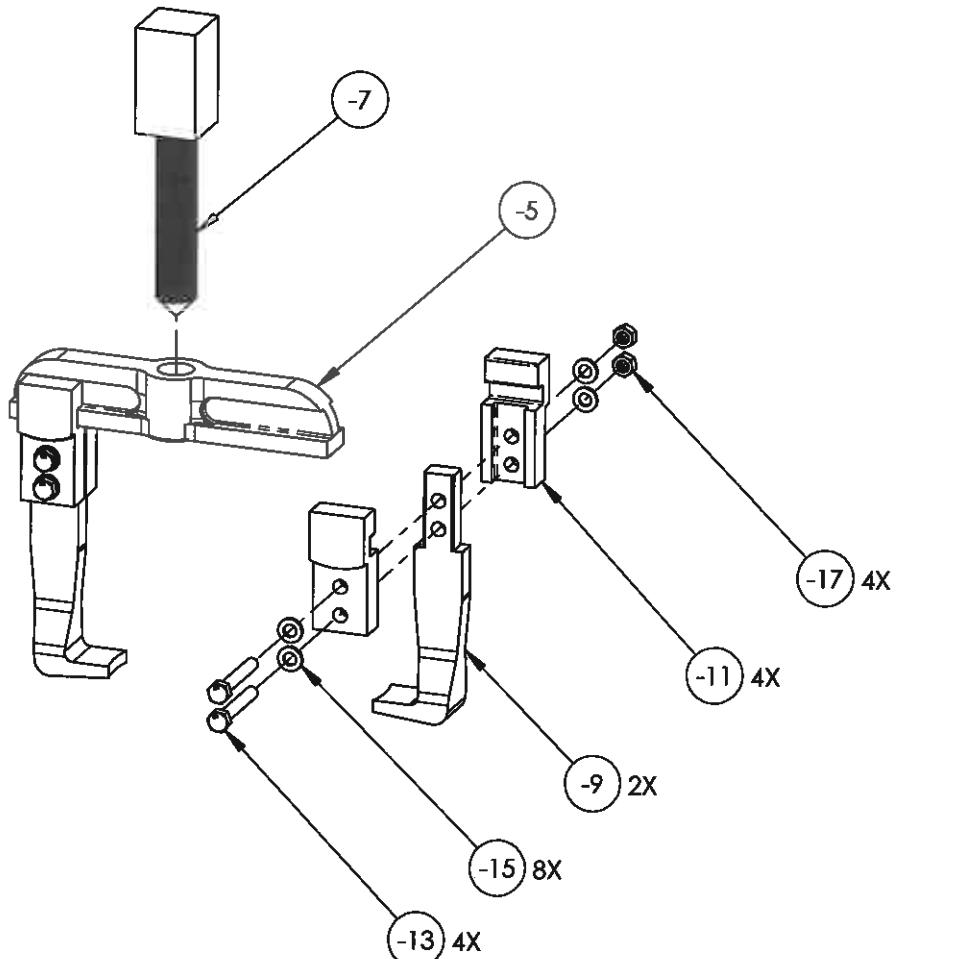
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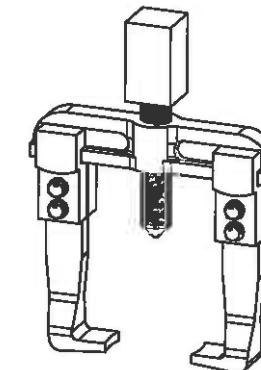
(-1)  
SUPPORT

<b>DART</b> AEROSPACE	
TITLE	
EXTRACTOR	
DWG NO. RBE105-14181W3-1 REV A	
MATERIAL 6061 UNLESS OTHERWISE SPECIFIED HEAT TREAT FRACTIONS $\pm \frac{1}{16}$ FINISH CLEAR ANODIZE ANGLES $\pm 5^\circ$ SPEC MIL-A-8625 TYPE 2, CLASS 1 SURFACES = 125	
DRAWN BY: <i>[Signature]</i>	1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ OR $.015R$
CHECKED: <i>[Signature]</i>	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: <i>DP</i>	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: <i>N/A</i>	USED ON MODEL
APPROVED: <i>[Signature]</i>	EC145
SCALE N/A	DATE 03/12/2018
SHEET 2 OF 7	

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(3)  
EXTRACTOR ASSEMBLY



DART AEROSPACE	
TITLE	
EXTRACTOR	
DWG NO. RBE105-14181W3-3 REV A	
MATERIAL	
HEAT TREAT	
FINISH	
SPEC	
DRAWN BY: <i>DP</i>	
CHECKED: <i>DP</i>	
OPPS APPR: <i>DP</i>	
QA APPR: <i>N/A</i>	
APPROVED: <i>DP</i>	
SCALE	N/A
DATE	03/12/2018
USED ON MODEL EC145	
SHEET 3 OF 7	

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

XXX  $\pm$  .005 FRACTIONS  $\pm$  1/8

XX  $\pm$  .01 ANGLES  $\pm$  .5°

X  $\pm$  .1 SURFACES = 125

✓

1. BREAK ALL SHARP EDGES  
.015 x 45° OR .015R

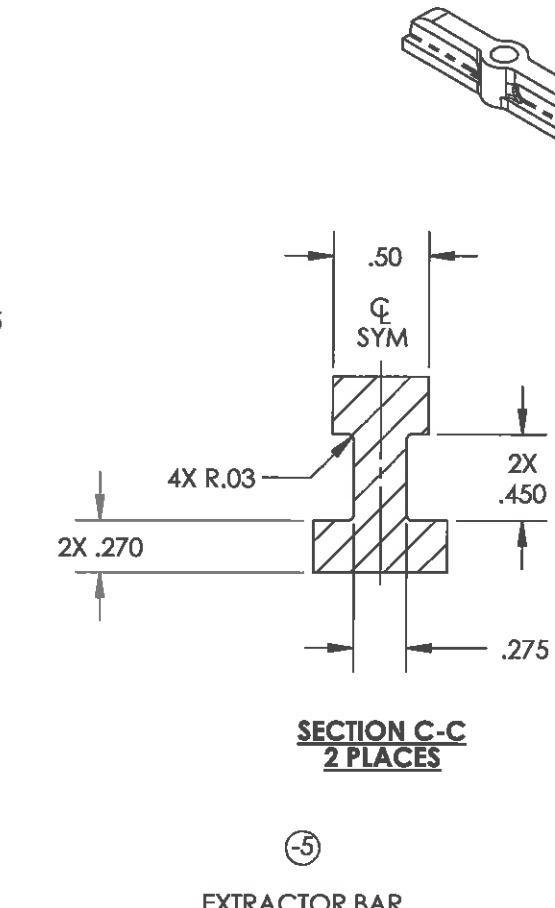
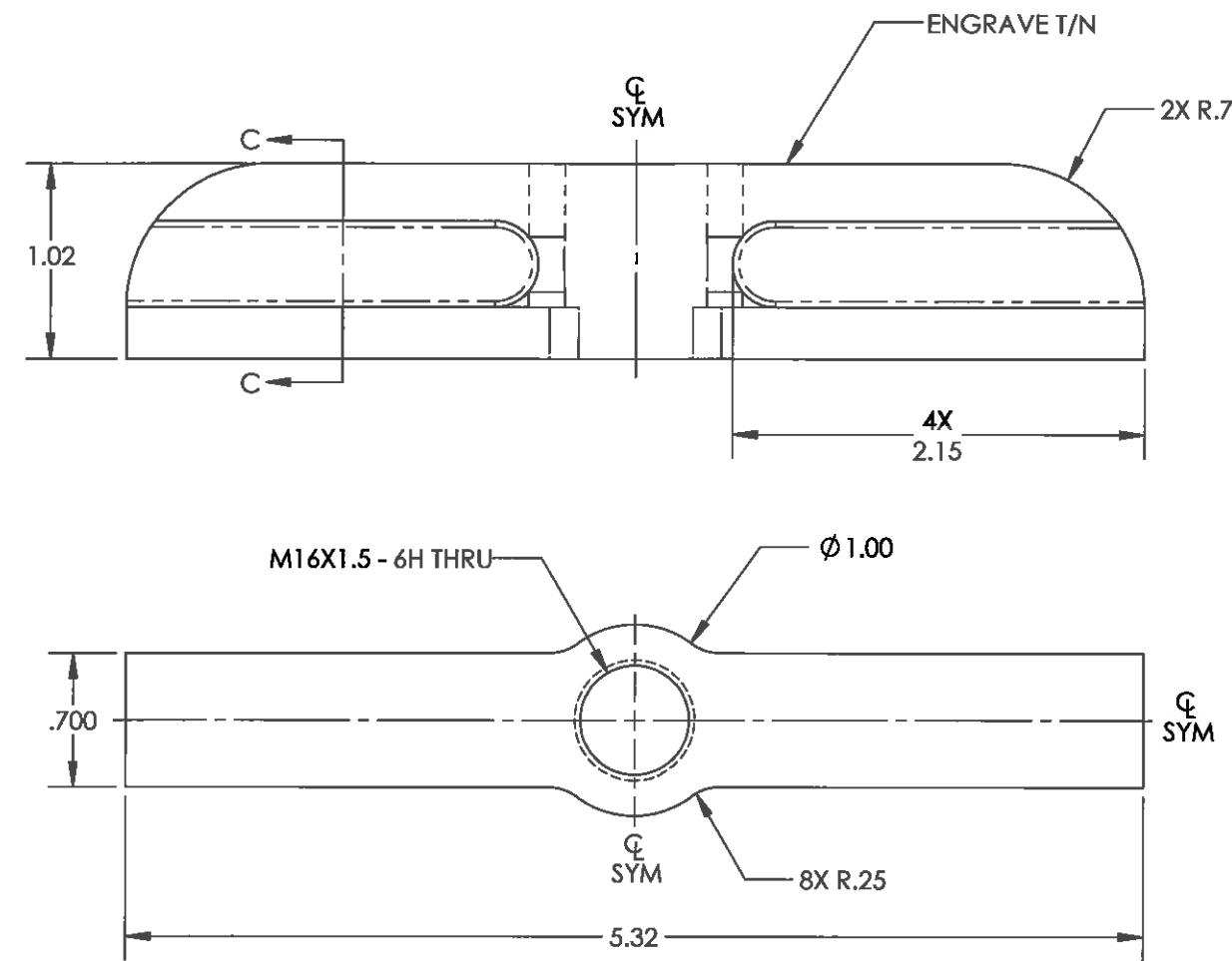
2. DIMENSIONAL LIMITS APPLY

AFTER PLATING

3. INTERPRET DIM AND TOL PER

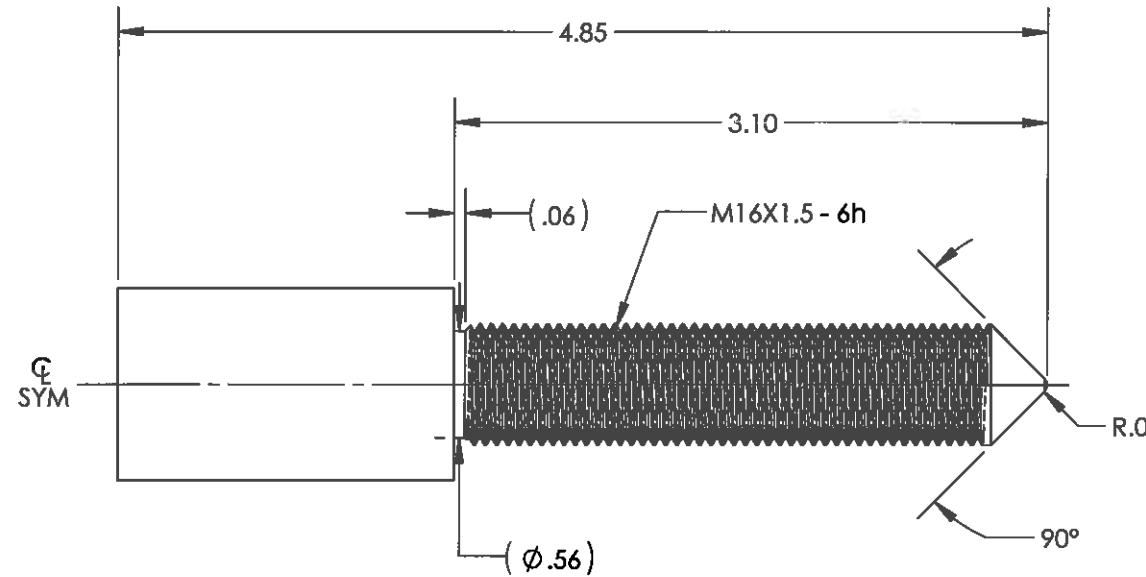
ASME Y14.5M-2009

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DART AEROSPACE	
TITLE	
DWG NO.	
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT 35-40 RC	JOX $\pm$ .005 FRACTIONS $\pm$ 1/8
FINISH BLACK OXIDE	JOX $\pm$ .01 ANGLES $\pm$ .5°
SPEC SEE NOTE	X $\pm$ .1 SURFACES = 125
DRAWN BY: <i>[Signature]</i>	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: <i>[Signature]</i>	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: <i>[Signature]</i>	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: <i>[Signature]</i>	USED ON MODEL
APPROVED: <i>[Signature]</i>	EC145
SCALE N/A	DATE 03/12/2018
	SHEET 4 OF 7

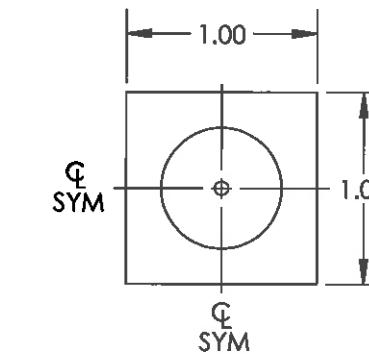
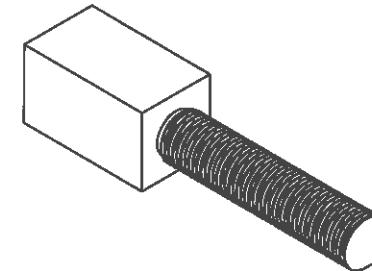
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(-7)  
SPINDLE

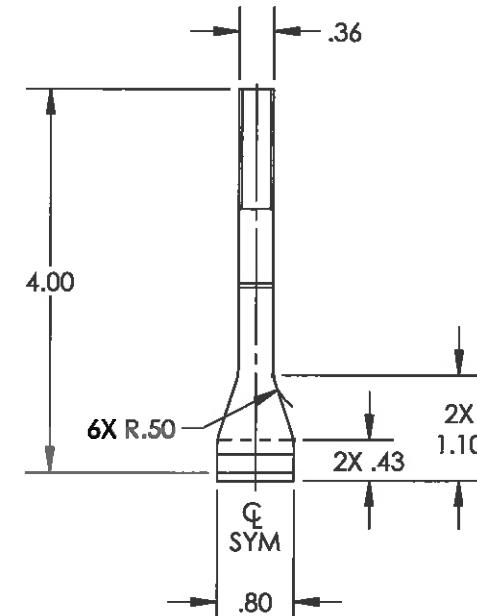
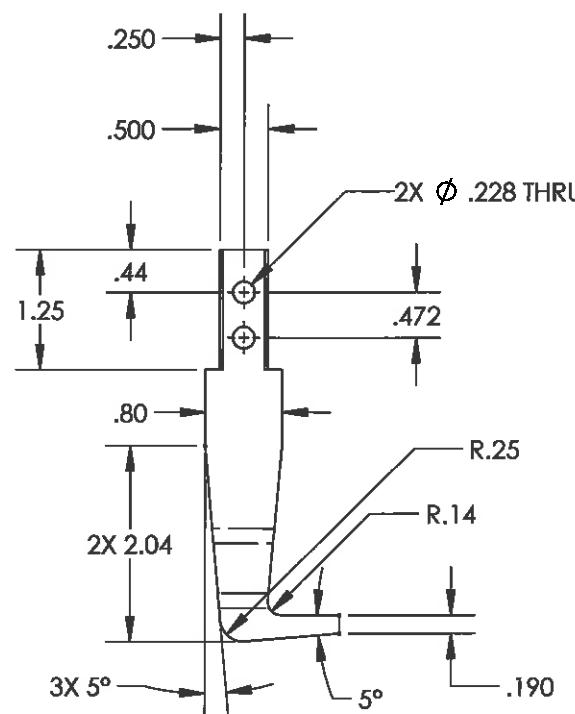
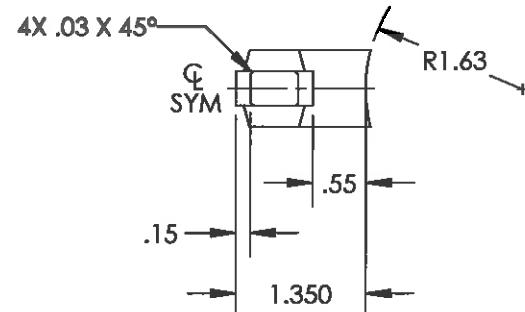
NOTE:

BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS



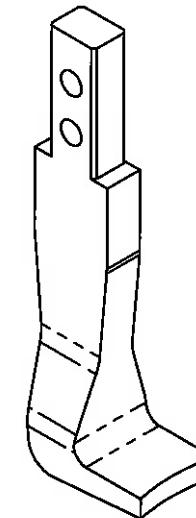
DART AEROSPACE	
TITLE	
EXTRACTOR	
DWG NO. RBE105-14181W3-7 REV A	
MATERIAL 4140/4142	
HEAT TREAT 35-40 RC	
FINISH BLACK OXIDE	
SPEC SEE NOTE	
DRAWN BY:	<i>[Signature]</i>
CHECKED:	<i>[Signature]</i>
OPPS APPR:	<i>[Signature]</i>
QA APPR:	<i>[Signature]</i>
APPROVED:	<i>[Signature]</i>
SCALE N/A	USED ON MODEL
DATE 03/12/2018	
SHEET 5 OF 7	

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EXTRACTOR JAW

(9)



**NOTE:**  
BLACK OXIDE PER MIL-C-13924 CLASS 1  
THEN APPLY A THIN LAYER OF OIL / CPC PER  
MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-  
81309 TYPE III OR MIL-C-23411A OR MIL-PRF-  
81309 AND WIPE OFF EXCESS

**DART**  
AEROSPACE

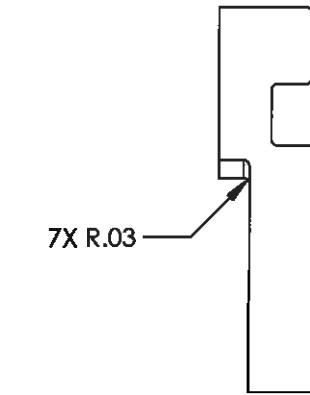
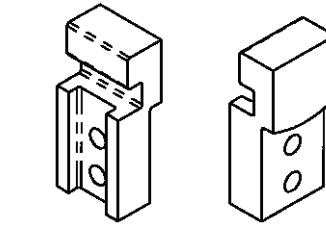
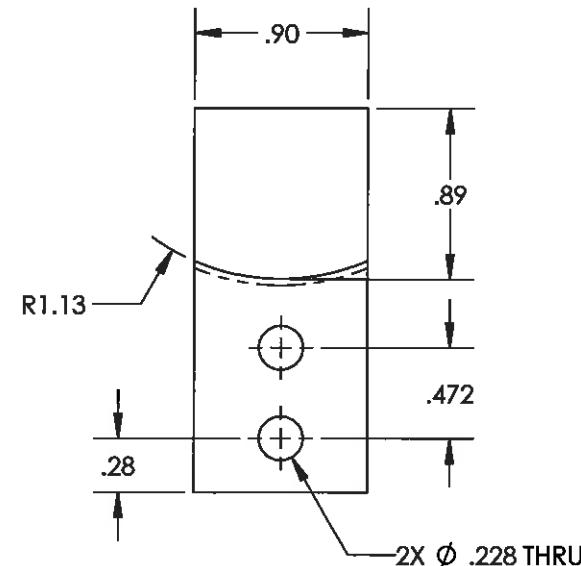
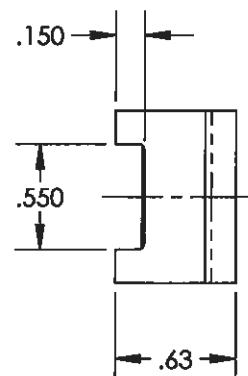
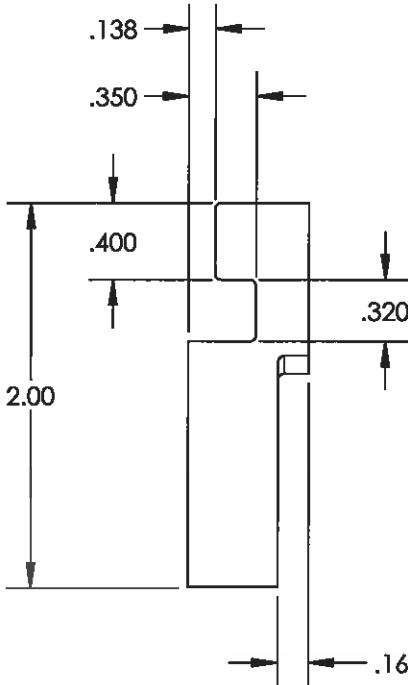
**EXTRACTOR**

DWG NO. RBE105-14181W3-9

REV A

MATL 4140/4142	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT 35-40 RC	XXX $\pm$ .005 FRACTIONS $\pm$ 1/8
FINISH BLACK OXIDE	XX $\pm$ .01 ANGLES $\pm$ 5°
SPEC SEE NOTE	X $\pm$ .1 SURFACES = 125
DRAWN BY: <i>[Signature]</i>	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: <i>[Signature]</i>	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: <i>[Signature]</i>	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: <i>[Signature]</i>	USED ON MODEL
APPROVED: <i>[Signature]</i>	EC145
SCALE N/A	DATE 03/12/2018
	SHEET 6 OF 7

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**NOTE:**  
BLACK OXIDE PER MIL-C-13924 CLASS 1  
THEN APPLY A THIN LAYER OF OIL / CPC PER  
MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-  
81309 TYPE III OR MIL-C-23411A OR MIL-PRF-  
81309 AND WIPE OFF EXCESS

**DART**  
AEROSPACE

**EXTRACTOR**

**DWG NO.** RBE105-14181W3-11 **REV** A

<b>MAT'L</b>	4140/4142	<b>UNLESS OTHERWISE SPECIFIED</b>
<b>HEAT TREAT</b>	35-40 RC	<b>DIMENSIONS ARE IN INCHES</b>
<b>FINISH</b>	BLACK OXIDE	<b>XXX ± .005 FRACTIONS ± 1/8</b>
<b>SPEC</b>	SEE NOTE	<b>XX ± .01 ANGLES ± 5°</b>
<b>DRAWN BY:</b>	<i>[Signature]</i>	<b>X ± .1 SURFACES = 125</b>
<b>CHECKED:</b>	<i>[Signature]</i>	<b>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</b>
<b>OPPS APPR:</b>	<i>[Signature]</i>	<b>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</b>
<b>QA APPR:</b>	<i>N/A</i>	<b>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</b>
<b>APPROVED:</b>	<i>[Signature]</i>	<b>USED ON MODEL</b>
<b>SCALE</b>	N/A	<b>EC145</b>
<b>DATE</b>	03/12/2018	<b> SHEET 7 OF 7</b>

EXTRACTOR JAW CLAMP